

OPERATING INSTRUCTIONS



Loosen off all three guide rollers.



Move guide roller to about halfway for small pipes, a bit less for larger ones, and then lock off.



Attach tool to a pipe that has a chamfer on it, push end of pipe to ensure it touches stoppers on the backing plate.



Let the weight of the tool lower the cutting tip onto the chamfer of the pipe, after this has been achieved lock off guide roller.



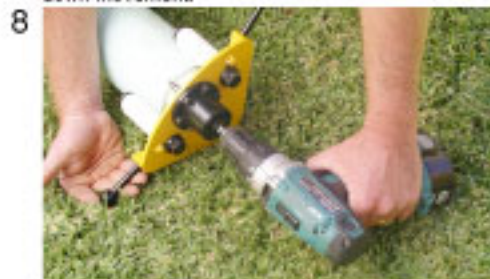
Pull the internal guide roller up so it is against the internal bore of the pipe, now lock it off.



Pull tool back so the tip is just short of engaging the pipe, at this stage there should be minimal up and down movement.



If there is too much movement, remove the tool off pipe and mark where guide roller lock nut is, loosen and move slightly back towards the internal guide roller (→), and then lock off again.



Once the tool is attached to the pipe and ready to use, start the drill before the tip engages, ensuring the pipe is pushed tightly against the backing plate, proceed to move tool around the pipe.

Note: Place pipe on a sandbag or dirt heap so that the tool can be taken around pipe without any obstructions. For best results stand to the side of pipe as shown on the web-site www.easycamfer.com

EASY CHAMFER TOOL

OPERATING & SAFETY INSTRUCTIONS



WARNING: For your personal safety, READ and UNDERSTAND before using

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE